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C10-23-3
Job Sheet 181762



Part No: C10-23-3

Job Qty: 20 ea

Part Name: Keeper Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/8/18

Job Tracking No:

Due Date: 8/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-23-3 Rev. A IPP Rev. A 18.04.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Machining-2		11/18/13 JBD
110	Mori Seiki	30 pcs	8/17/18	8/17/18	0.00	3.00	MORI SL-154		11/18/13 JBD
120	QC	30 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Machining-4		11/18/13 JBD
130	QC	30 pcs	8/17/18	8/17/18	0.00	0.00	QC8 Machining-4		11/18/13 JBD
140	Packaging	30 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-1		11/18/13 JBD
150	QC21-SA	30 Ea	8/17/18	8/17/18	0.00	0.00	QC21		11/18/13 JBD

Part Op Descriptions: 110 - 1-Machine as per folio FC FOLIO REV: DWG REV: 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MBRONZR1.000	Bronze Round Bar 1.000"	.8100 ft (.027 ea)	90-Start up Operation	

Job Allocations

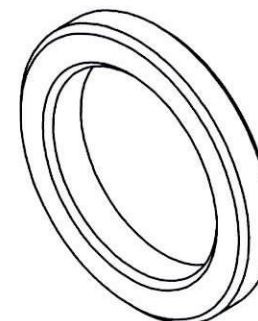
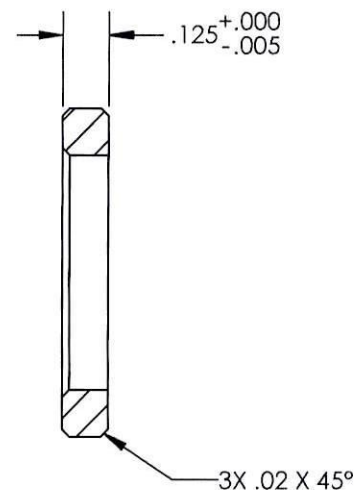
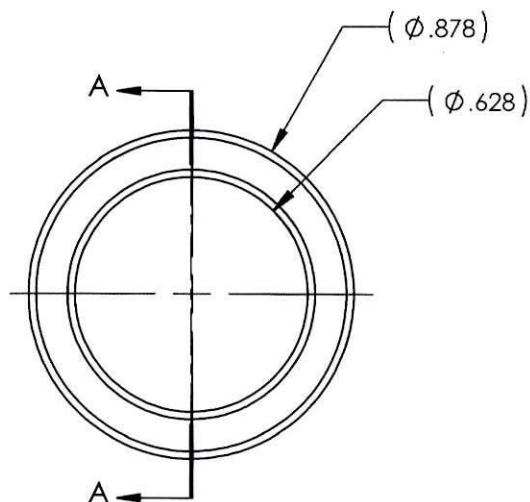
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MBRONZR1.000	1	2	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM.	5/3/2013	CFS	
A	14-0115	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/8/2014	DPD	RW



SECTION A-A

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE KEEPER BUSHING	
DWG NO. C10-23-3	REV A
MAT'L SINTERED BRONZE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D West</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
USED ON MODEL	
SCALE 2:1	DATE 4/26/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-23-3	1	KEEPER BUSHING	SINTERED BRONZE	SYMMCO SS-2028-32 (MODIFY)



Container No: S101292



Part: C10-23-3

Job No: 181762

Serial No/Batch: S101292

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 08/13/18